

K80

K80 is suitable for:

Sheets

70 x 100 cm



- Continuous feeder

Parallel fold:

- 4 buckle plates
- 6 buckle plates

Cross fold/three fold:

■ Super-KTL

Features

Standard features:

- Machine control M1
- Feeder head Vaculift III in the palletized feeder
- Vivas (Vacubelt and Vacutable)
- Buckle plates with swing deflector
- Option between spiral fold rollers with hard PU and Virotec fold rollers in the parallel fold
- Slitter shaft cassette in the parallel fold

Optional features:

- Combination buckle plates
- Gatefold plate
- Slitter shafts in the three fold

Optional automation:

- Buckle plates and sheet deflectors in the parallel fold and cross fold
- Fold rollers in the parallel fold, cross fold and three fold
- Slitter shafts in the cross fold and three fold

K80 in Comparison

| ★ low★★ high★★★ very high | | Variable folding impositions | Possible automation | Production speed | |
|---|------------|------------------------------|------------------------|------------------|--|
| K70 | KL | * | _ | * | |
| | Super-KTL | ** | _ | | |
| K80 | Super-KTL | ** | ** | ** | |
| K8/ K8RS | Super-KTL | ** | | *** | |
| | Super-KTLT | *** | *** | | |
| | Super-KTZ | *** | | | |

Technical specifications

| | | K80-FP | | K80-R | | Cross fold | | Three fold | |
|---|--|----------------------|----------|----------------------|--------------------|------------------|----------|------------|--------|
| | | cm | inch | cm | inch | cm | inch | cm | inch |
| Pile height | max. | 120,0 | 47 1/4 | 8,0 | 3 1/8 | _ | _ | _ | _ |
| Infeed width | min. | 17,0 | 6 11/16 | 15,0 | 6 | 15,0 | 6 | 15,0 | 6 |
| Inteed width | max. | 78,0 | 30 11/16 | 78,0 | 30 | 78,0 | 30 11/16 | 52,0 | 20 1/2 |
| | min. | 25,0 | 9 7/8 | 18,0 | 7 | 15,0 | 6 | 15,0 | 6 |
| Infeed length | max. | 120,0 | 47 1/4 | 108,0 (200,0) | 42 1/2 (78 3/4) | 52,0 | 20 1/2 | 38,0 | 15 |
| Folding length | min. | 6,0 | 2 3/8 | 6,0 | 2 3/8 | _ | _ | _ | _ |
| Number of buckle plates | | 4 c | or 6 | 4 or 6 | | 1 | | | |
| | | mm | inch | mm | inch | mm | inch | mm | inch |
| Fold roller diameter | | 43,7 | 1 3/4 | 43,7 | 1 3/4 | 43,7 | 1 3/4 | 43,7 | 1 3/4 |
| Slitter shaft diameter | | 35,0 | 1 3/8 | 35,0 | 1 3/8 | 35,0 | 1 3/8 | 35,0 | 1 3/8 |
| Product thickness at exit | max. | 2,0 | 1/16 | 2,0 | 1/16 | 2,8 | 3/32 | 3,0 | 1/8 |
| Speed | min. | 30 m/min (98 fpm) | | | | | | | |
| Speed | max. | 230 m/min (755 fpm) | | | | | | | |
| Electrical supply | M1 Basic (3 x 400 V 50/60 Hz 3 x 220 V 50/60 Hz) | 7,5 kVA max. 32 A | | 5,6 kVA max. 32 A | | _ | | - | |
| ======================================= | M1 Advanced (3 x 400 V 50/60 Hz) | 7,5 kVA max. 63 A | | 5,6 kVA max. 63 A | | _ | | - | |
| Compressed air supply | | _ | | _ | | 15 m³/h 6 bar | | | |



