

# S 45 Miniature Folder

High performance helping you grow!



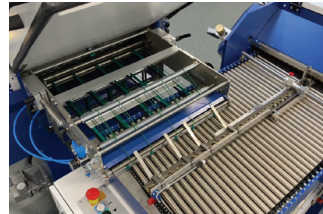
The S 45 from H+H is perfect for PI work and small inserts in the packaging, pharma, cosmetics and electronics markets. The business model for this folder is to offer a versatile folder with a common configuration that can be delivered in a very short timeframe allowing customers to jump into new work quickly. The folder is made with 8 plates in the first unit and 4 plates in the second unit to cover most all the fold patterns of the PI and small insert market. The use of 32 mm diameter folding rollers allows for fold lengths down to 25 mm, again covering most all of the market needs. The S 45 is based on a modular concept and can be scaled to include glue units, knife fold units, various deliveries, pressing units, and more making it a great platform with which to grow. Maybe most important is that we are aggressively stocking full systems and parts for systems so we can ship orders quickly, allowing you to commit to increased production!

## Highlights

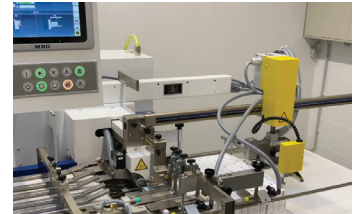
- Flat Pile Feeder or Round Pile Feeder
- Standard configuration with T8 / T4
- M1 Control system with 10,1" Touchscreen
- Jam control with optical sensors
- Low maintenance and easy care MBO style belt drive
- Upgraded folding roller adjustment
- Easy access buckle plate adjustments
- Fine tune sheet stop adjustment
- Transfer unit design allows adjustment of the rear slit shafts and tooling without movement of the cross fold unit
- Vertical style delivery unit with updated conveyor belts, fast setup, open access and adjustable guides to deliver consistent product

# General Specifications

Sheet width max:	450 mm
Sheet length max pile:	840 mm
Sheet length max cont:	1000 mm
Minimum Paper weight:	40 gsm
Fold roller dia.:	32 mm
Folding length Min.:	25 mm
Speed max.:	200 ppm
Delivery Orientation	Spine Up
Controls System	MBO M1
Touchscreen Size	10.1"
Transfer table adjustment	100 mm



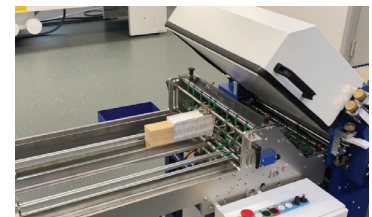
Transfer Table



Pile Feeder



M1 Interface



Vertical Delivery

## Layouts

