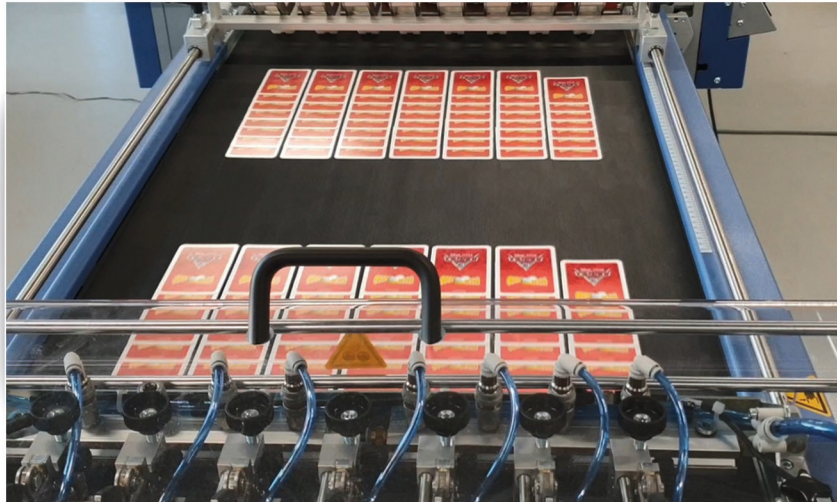
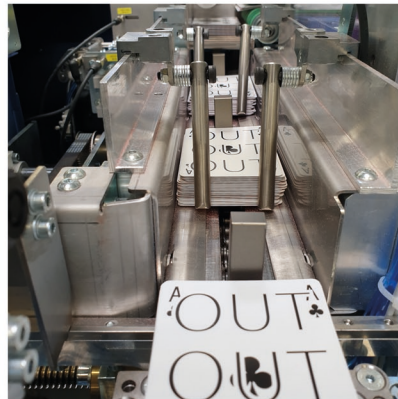


## Automated Card Production System

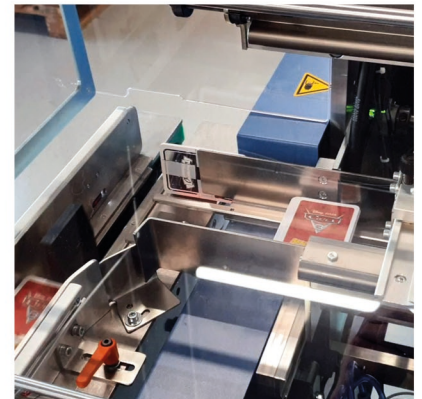
Automated die-cutting, collating and stacking for decks of cards



Optical card control



Automatically stack each row into a complete deck



Transport the deck to downstream modules such as overwrappers, banding machines or similar

### Facts and Figures:

#### Applications:

Die-cutting, kiss-cutting, creasing and perforating of

- Playing cards
- Gaming cards
- Trading and sports cards

#### Connecting options:

- Overwrapper
- Banding machines
- Packaging machines
- Packing table conveyors

#### Format:

Sheet format max. 550 x 750 mm (21.6" x 29.5")  
Sheet format min. 210 x 297 mm (8.2" x 11.7")  
Card format max. 105 x 160 mm (5.8" x 4.1")  
Card format min. 40 x 63 mm (1.65" x 2.48")  
Stack height max. 40 mm (1.57")

#### Benefits:

- Automated process reduces labor to a single person
- High quality, nick-free, clean-cut edges
- Fits to popular B2 sheet sizes
- Fast make-ready in under 1 hour
- High productivity rate; up to 2000 decks per hour
- Capable of integrating in-line with other downstream systems

BOGRAMA's competency is die-cutting

