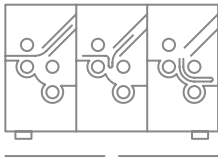


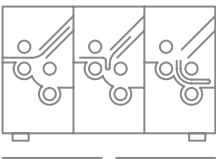
B30



BUCKLE FOLDING MACHINES

Technical specifications

BUCKLE FOLDING MACHINES



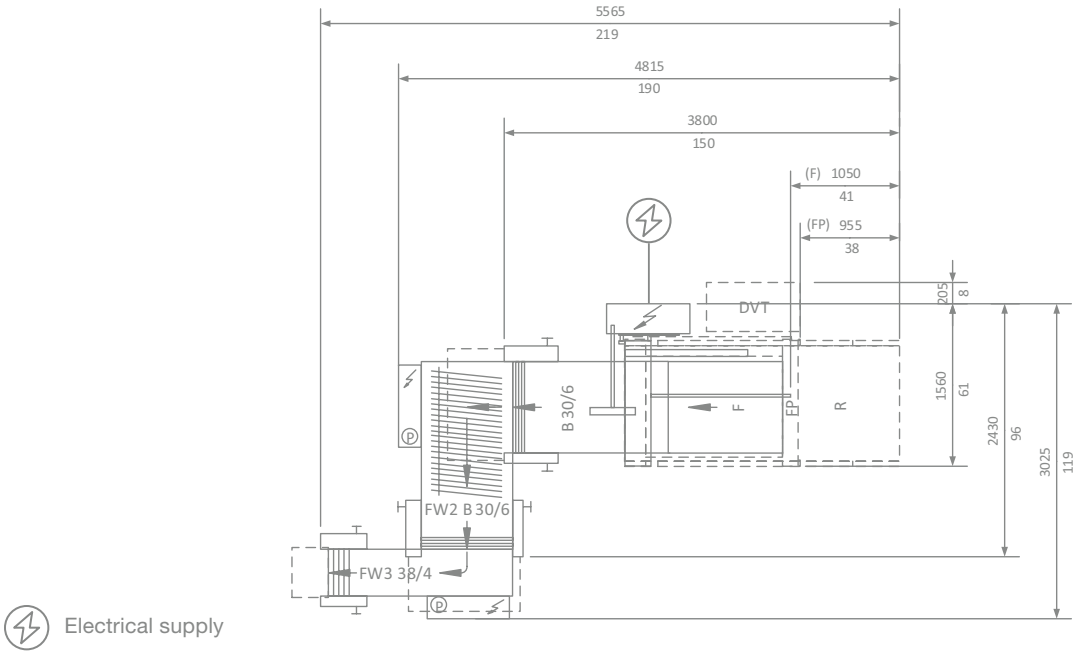
B30

TECHNICAL SPECIFICATIONS		B30 – F (Pile feeder)		B30 – FP (Pallet- ized feeder)		B30 – R (Contin- uous feeder)		Folding unit II 76		Folding unit III 38	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
Pile height	max.	650	25 5/8	950	37 3/8	80	3 1/8	–		–	
Infeed width	min.	150	6	170	8	150	6	100	4	100	4
	max.	760	29 7/8	760	29 7/8	760	29 7/8	760	29 7/8	380	15
Infeed length	min.	200 (170 ¹)	8 (6 3/4 ¹)	250 (170 ¹)	9 7/8 (6 3/4 ¹)	180	7	–		–	
	max.	1,200	47 1/4	1,200	47 1/4	1,080 (2,000)	42 (78)	–		–	
Folding length	min.	60	2 3/8	60	2 3/8	60	2 3/8	60	2 3/8	60	2 3/8
Number of buckle plates		4 or 6		4 or 6		4 or 6		4 or 6		4	
Fold roller diameter		43.7	1 3/4	43.7	1 3/4	43.7	1 3/4	43.7	1 3/4	43.7	1 3/4
Slitter shaft diameter		35.0	1 3/8	35.0	1 3/8	35.0	1 3/8	35.0	1 3/8	35.0	1 3/8
Product thickness at exit (thicker on request)	max.	1.8	1/16	1.8	1/16	1.8	1/16	2.0	1/16	2.0	1/16
Speed	min.	30 m/min (98 fpm)									
	max.	205 m/min (670 fpm)									
Electrical supply	M1 Basic 3 x 400 V 50/60 Hz 3 x 220 V 50/60 Hz	6.6 kVA max. 63 A		8.1 kVA max. 63 A		7.6 kVA max. 63 A		2.4 kVA max. 32 A		1.6 kVA max. 32 A	

¹ With small format device

TECHNICAL DRAWING Floorplan B30 with folding unit II and III

Measurements: mm
inch



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This brochure is subject to change without notice. The technical specifications vary depending upon paper quality.

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